

NOTES:

1. DESIGN CONFORMS WITH THE SPECIFICATIONS FOR THE DESIGN AND CONSTRUCTION OF STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS - A.A.S.H.T.O.
2. USE MATERIALS, FABRICATE AND ERECT SIGNS AND SUPPORTS THAT CONFORM TO THE NORTH CAROLINA DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR ROADS AND STRUCTURES.
3. USE HIGH STRENGTH BOLTS, NUTS AND WASHERS THAT CONFORM TO A.S.T.M. A-325 AND THAT ARE GALVANIZED IN ACCORDANCE WITH A.S.T.M. A-153.
4. USE BACKING PLATES, SLIP BASE PLATES, FRICTION PLATES, AND HINGE PLATES THAT CONFORM TO A.S.T.M. A-36 AND THAT ARE GALVANIZED IN ACCORDANCE WITH A.S.T.M. A-123 PRIOR TO GALVANIZING, GRIND SMOOTH ANY METAL PROJECTION BEYOND THE PLATE FACE. KEEPER PLATES SHALL BE MANUFACTURED FROM 28 GAUGE SHEET STEEL THAT CONFORMS TO A.S.T.M. A-36 AND IS GALVANIZED IN ACCORDANCE WITH A.S.T.M. A-123
5. ASSEMBLE HINGE CONNECTIONS IN THE SHOP. SHOP TIGHTEN BOLTS BY USE OF EITHER A CALIBRATED POWER WRENCH OR A MANUAL TORQUE WRENCH. TIGHTEN EACH HINGE CONNECTION BOLT TO 1/3 PAST SNUG.
6. BASE PLATES DETAILS ARE FOR INSTALLATIONS ON THE RIGHT SHOULDER AND IN GORE AREAS.
7. ASSEMBLE UPPER SUPPORT TO STUB AS SHOWN IN DETAIL. SLIP BASE PLATES SHALL BE FILLET WELDED ONTO POSTS ALL AROUND THE STRUCTURAL SHAPE. ASSEMBLE IN EITHER SHOP OR FIELD. 28 GAUGE KEEPER PLATE IS PLACED BETWEEN SLIP BASE PLATES TO PREVENT BOLT SLIPPING. TIGHTEN BOLTS TO THE FOLLOWING PRESCRIBED TORQUE:

BOLT DIAMETER	TORQUE (N-M)
13	39
16	62
19	73
25	83

- COMPLETELY ASSEMBLE B/A POSTS PRIOR TO ERECTION. B/A POST TO BE SET IN ONE PIECE. AFTER SUPPORT HAS BEEN ERECTED AND THE CONCRETE FOOTINGS HAS CURED AT LEAST 48 HRS., CLEAN CONCRETE FROM BASE CONNECTION BOLTS THEN LOOSEN AND RETIGHTEN EACH BOLT IN A SYSTEMATIC ORDER TO THE PRESCRIBED TORQUE. DO NOT OVERTIGHTEN. BURR ALL BOLT THREADS OF BASE CONNECTIONS TO PREVENT LOOSENING.
8. USE REINFORCED FOOTINGS WITH DIMENSIONS AS SHOWN IN PLANS. WHERE SOLID ROCK IS ENCOUNTERED, THE ENGINEER DIRECTS WHETHER TO PLACE THE FOOTING AT THE PRESCRIBED DEPTH OR EXTEND IT AT LEAST HALF A METER INTO THE ROCK. RECONSTRUCT ALL FOOTINGS OF CLASS A CONCRETE.
 9. FORM TOP 152mm OF FOOTINGS. ENGINEER APPROVES THE METHOD USED.
 10. THE FINAL FLAT TURN OF SPIRAL OR HOOPS NO. 3 OR LARGER PLACED 76mm FROM TOP AND BOTTOM OF FOOTING MAY BE WELDED TO VERTICAL REINFORCING BARS. NO OTHER WELDING WILL BE PERMITTED.
 11. ELIMINATE HINGE CONNECTION FOR ALL SINGLE SUPPORT SIGNS.
 12. DETAIL IS FOR ONE DIRECTION BREAKAWAY. WHEN PLANS REQUIRE A TWO DIRECTION BREAKAWAY, TWO FRICTION PLATES SHALL BE USED IN LIEU OF ONE FRICTION PLATE AND ONE HINGE PLATE.
 13. SHAPE THE TOPS OF THE FOOTINGS TO CONFORM WITH FINISHED GROUND ELEVATIONS SUCH THAT WATER WILL NOT COLLECT AGAINST THE SUPPORTS.
 14. IF THE GROUNDWATER IS ENCOUNTERED AT AN DEPTH SHALLOWER THAN 2 METERS, THE SIGN FOUNDATION MUST BE REDESIGNED BASED UPON THE ACTUAL FIELD CONDITIONS. THE FOUNDATION DESIGN DOES NOT APPLY TO VERY SOFT OR LOOSE SOIL, MUCK, WEATHERED ROCK, OR HARD ROCK.

Note:
This drawing is dimensioned in millimeters unless otherwise depicted within the drawing.