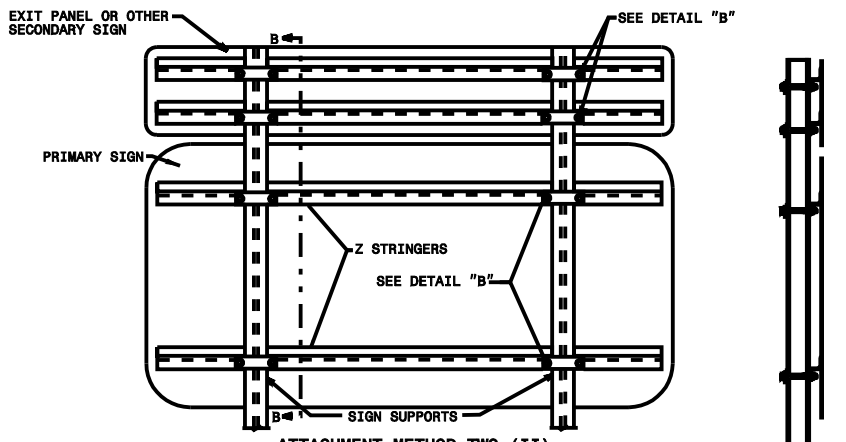


ATTACHMENT METHOD ONE RIGHT (1-R) OR ONE LEFT (1-L)
(EXIT PANEL OR OTHER SECONDARY SIGN ATTACHED TO VERTICAL Z SUPPORTS)



ATTACHMENT METHOD TWO (II)
(EXIT PANEL OR OTHER SECONDARY SIGN ATTACHED TO PRIMARY SIGN SUPPORTS)

- NOTES:
1. FABRICATE VERTICAL AND HORIZONTAL Z'S OF ALUM. Z 3" X 2 3/8" X 1/4" X 2.33 LB/FT.
 2. ATTACH VERTICAL Z SUPPORT TO TOP TWO HORIZONTAL STRINGERS ON BACK OF PRIMARY SIGN.
 3. DO NOT PERMIT SLOTS IN HORIZONTAL STRINGERS FOR ATTACHMENT OF VERTICAL Z SUPPORTS.

