



NOTES:

1. USE THE NUMBER AND SIZE OF SUPPORTS SHOWN ON THE SUPPORT CHART IN PROJECT PLANS.
2. FABRICATE SIGN PANEL SECTIONS WITH SHEETS 1219mm WIDE. WHEN FABRICATING SIGNS WHICH ARE NOT MULTIPLES OF 1219mm IN WIDTH, DO NOT CUT MORE THAN TWO SHEETS TO LESS THAN 1219mm IN WIDTH. THESE PANELS SHALL NOT BE LESS THAN 305mm IN WIDTH.
3. SEE NCDOT STANDARD SPECIFICATIONS FOR ROADS AND STRUCTURES, FOR TYPE OF MATERIAL TO BE USED FOR SIGN PANELS, HANGER ASSEMBLIES, AND SUPPORTS,
4. USE GALVANIZED STEEL BACKING PLATES AND MOUNTING BOLTS.
5. SEE STANDARD DETAILS FOR TYPE "B" SIGNS WHEN TYPE "B" SECONDARY SIGN MOUNTING IS REQUIRED.
6. DETAILS FOR TYPE "A" SECONDARY SIGNS SHALL BE THE SAME AS FOR TYPE "A" SIGNS.
7. THE VERTICAL DIMENSION BETWEEN PRIMARY AND SECONDARY SIGNS IS FIFTY (50) MILLIMETERS.
8. ADJUST STIFFENERS TO AVOID CONFLICT WITH SUPPORTS.
9. SEE ROADWAY STANDARD 901.70 FOR SUPPORT AND "Z" BAR SPACING.
10. FABRICATE SIGNS TALLER THAN 3600mm AS TWO SEPARATE SIGNS WITH A HORIZONTAL SPLICE. LOCATE STRINGERS ON EACH SECTION OF THE SIGN BY THE SIGN STRINGER CHART (SEE ROADWAY STANDARD 901.70).
11. FABRICATE SIGNS TALLER THAN 3600mm BUT SHORTER THAN 4300mm WITH A HORIZONTAL SPLICE LOCATED 2100mm FROM BOTTOM OF SIGN.
12. FABRICATE SIGNS 4300mm TALL AND TALLER WITH A HORIZONTAL SPLICE. LOCATE THE SPLICE AT LEAST HALF THE SIGN HEIGHT FROM THE BOTTOM WITH AND AT LEAST 2100mm FROM THE TOP.
13. THERE SHALL ONLY BE A 3mm GAP BETWEEN THE VERTICAL BACKING STRIP AND THE "Z" BAR.
14. SEE ROADWAY DRAWING 901.80 FOR DETAILS SHOWING SIGN MOUNTING TO SUPPORTS.
15. PLACE NYLON WASHER UNDER HEAD OF 10mm THROUGH BOLTS.
16. FABRICATE EACH SIGN WITH A 10mm DIA. BOLT 102mm FROM EACH END OF EACH "Z" BAR THRU SIGN PANEL AND "Z" BAR.
17. FABRICATE EACH SIGN WITH 10mm DIA. THRU BOLT CENTERED IN EACH PANEL THRU THE TOP AND BOTTOM "Z" BAR, CENTERED THRU BOLT REQUIRED IN END PANELS GREATER THAN 610mm WIDE. SEE DETAILS A & C.
18. THRU BOLTS WILL HAVE A MINIMUM 1.5mm TO MAXIMUM 3mm GAP.