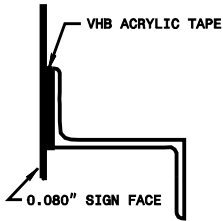
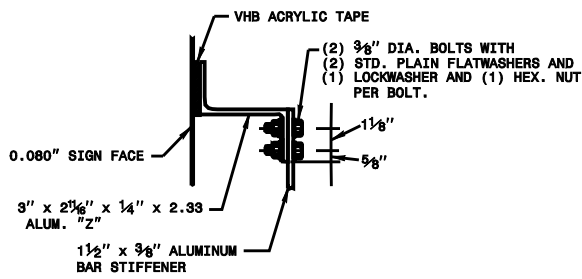


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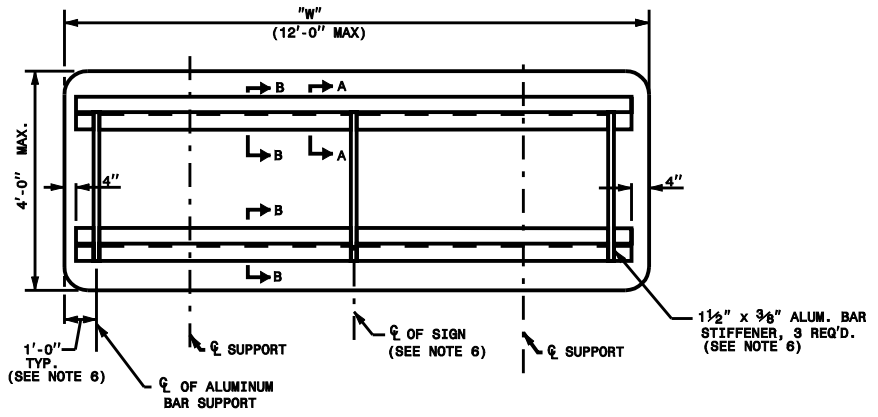
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SECTION B-B



**SECTION A-A
STIFFENER DETAIL**



1. USE NUMBER AND SIZE OF SUPPORTS AS SHOWN ON SUPPORT CHART IN PROJECT PLAN SHEETS.
2. SEE NCDOT STANDARD SPECIFICATIONS FOR ROADS AND STRUCTURES FOR TYPE OF MATERIAL TO BE USED FOR SIGN PANELS, HANGER ASSEMBLIES, AND SUPPORT.
3. FURNISH ALL MOUNTING HARDWARE.
4. USE GALVANIZED STEEL FOR BACKING PLATES AND MOUNTING BOLTS.
5. THE VERTICAL DIMENSION BETWEEN PRIMARY AND SECONDARY SIGNS IS TWO (2) INCHES.
6. ADJUST STIFFENERS TO AVOID CONFLICT WITH SUPPORTS.
7. FABRICATE EACH SIGN WITH AN APPROVED VHB ACRYLIC TAPE WITH FULL FACE CONTACT BETWEEN "Z" BARS AND SIGN PANELS AND BETWEEN SPLICE PLATES AND SIGN PANELS.
8. SEE ROADWAY STANDARD 901.70 FOR SUPPORT AND "Z" BAR SPACING.
9. SEE ROADWAY STD. DWG. 901.80 FOR DETAILS SHOWING SIGN MOUNTING TO SUPPORTS.